



Certificate
nro 2656-13



Certificate

Kiwa Sertifiointi Oy has granted this certificate as proof that the quality management system of

West Welding Oy
Teuva

complies with the requirements of the standard

ISO 9001:2015, ISO 3834-2:2021

Certification covers

Design and manufacturing of pressure vessels, heat exchangers, storage tanks, piping, welded steel and offshore structures in workshop and on sites.

The certificate is issued on 2025-03-01
(first issue 2004-06-21).
The certificate is valid until 2025-12-31.

Maija Vanttaja, Managing Director

The certificate is valid on condition that the quality management system of the organization remains in compliance with the aforementioned standard and the General Regulations ABC 200. The validity of the certificate can be verified on the Internet at www.kiwa.com/fi.



Certificate Annex

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West Welding Oy
Teollisuustie 2
FI-64700 TEUVA

Scope of activity

Type of product(s)	Design and manufacturing of pressure vessels, heat exchangers, storage tanks, piping, welded steel and offshore structures in workshop and on sites.
Product standard(s)	EN 1090, EN 12953, EN 13445, EN 13458, EN 13480, EN 13530, EN 14015, PD5500, ASME BPVC Section VIII Division 1
Parent material group(s) (CEN ISO/TR 15608)	1.2, 1.2, 1.3, 2.1, 5.1, 5.2, 5.3, 6.4, 8.1, 8.2, 9.3, 10.1, 10.2, 51-55
Welding processes (ISO 4063)	111, 121, 121-2, 122, 131, 135, 136, 141, 141/142 automatic, 141 tiptig, 15
Documents used by the manufacturer in relation to conformity (ISO documents listed in ISO 3834-5, other documents or standards)	ISO 9606-1 ja -5, ISO 14732, ISO 14731, ISO 9712, ISO 15609-1, ISO 15607, ISO 15614-1, -5, -7 ja -8, ISO 17663, ISO 13916, ISO 17637, ISO 5817, ISO 10042
Responsible welding coordinator(s) (qualification, competency level ISO 14731)	Esa Ristiluoma IWS FI 00920, level C Juha Viitasalo IWS FI 00924, level B